## **North American Sales and Service Network**

With bases located in North America and around the world, regional TMEIC companies and TMEIC motor service shops provide reliable support whenever needed.

For Service or Parts, Call 1-877-280-1835

International: +1-540-283-2010

- TMEIC Drive Service Engineers
- Motor Service Locations
- Headquarters and branch offices of Authorized Drive Service Providers

Number of USA/Canada Drive Service Engineers - 77 Number of USA/Canada Motor Service Locations - 25



# **TME**<sup>i</sup>C

Office Locations:

#### **TMEIC Corporation**

Office: 1325 Electric Road, Roanoke, VA, 24018, U.S.A. Mailing: 2060 Cook Drive, Salem, VA, 24153, U.S.A. Tel.: +1-540-283-2000 Fax: +1-540-283-2001 Web: www.tmeic.com

Houson Branch: Houston, TX; Tel.: +1-832-767-2680; Email: Oil Gas@tmeic.com

TMEIC Power Electrics Products Corporation 13131 W. Little York Road, Houston, TX 77041

TMEIC-Sistemas Industrials da América do Sul Ltda. São Paulo/SP, Brazil Tel.: +55-11-3266-6161; Fax: +55-11-3253-0697

**Toshiba Mitsubishi-Electric Industrial Systems Corp.** Tokyo, Japan; **Tel.:** +81-3-3277-5511; **Web:** www.tmeic.co.jp

#### **TMEIC Europe Limited**

UXbridge, Middlesex, United Kingdom Tel.: +44 870 950 7220; Fax: +44 870 950 7221 Email: info@tmeic.eu; Web: www.tmeic.com/europe

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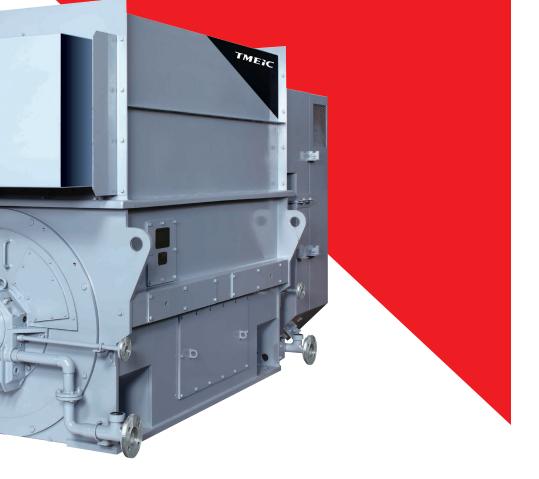
If you have questions reguarding your prject requirements, please contact TMEIC Corporation at 540-283-2000







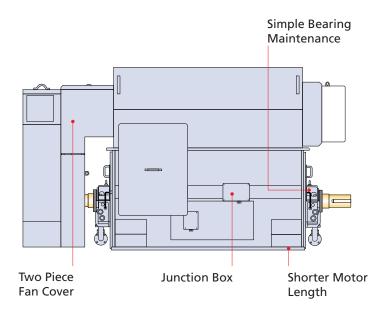
# TM21<sup>®</sup>-G SERIES Induction Motor Family





## Introducing TMEIC's new TM21-G Series

- High Efficiency
- Low Vibration
- Exceptional Reliability
- Minimal Maintenance Required
- Reduced Footprint



#### **Specifications**

Power Levels	Up to 23,	Up to 23,000 kW (30,800hp)		
Rated Voltage	Up to 11	kV		
Rated Speed	Up to 3,6	Up to 3,600 rpm (with VF drive)		
Number of Poles	2 poles u	2 poles up to 14 poles		
Enclosure	Protection	Cooling		
WP2	IP24W	IC01		
TEAAC	IP54, IP55, IP5	6 IC611		
TEWAC	IP54, IP55, IP5	6 IC81W		
Mounting Method	IMB3 (Ho	rizontal), IMV1 (Vert	ical) Shaft	
Max Frame Size	Up to 900	) mm		
Thermal Class	155 (F)			
Temperature Rise Li	mit Class B ris	se		
Ambient Temperatu	ire Min20 °	Min20 °C, Max. , 45, 50 °C		
Bearings	Anti-frict	Anti-friction / Sleeve (self-lube / forced lube)		
Standards	IEC, BS, IS	IEC, BS, IS, AS, NEMA, CSA, JEC, API547		

Six winding RTDs and space heater for motor frame included as standard equipment.



#### **High Efficiency**

Annual power savings of \$28,000 (relative to competitor motor 6,000 kW, with 0.55% lower efficiency, using power at \$0.10 / kWh) Exceptional design using Finite Element Analysis produces world class efficiency of 96.5 to 97.7%

- Optimized cooling air flow •
- Cooling flow and internal temperature analysis •
- Optimized electro magnetic field strength
- Using high quality C5 magnetic core material • standard for stator laminations

#### Low Vibration

Complies with IEC 60034-14 grade A & B vibration limits

- Vibration complies with MG1 •
- Optional test to API limits
- Better balance produces longer life •

#### **Exceptional Reliability**

- Building Exceptional Motors by Design
- Custom end turn support for long winding life Vacuum impregnation (VPI) for stator insulation
- system
- Full length rotor bar swaging
- Good thermal margin to minimize winding heat stress

#### **Small Footprint**

- Installation in smaller spaces
- Reduction in installation, alignment, and maintenance time

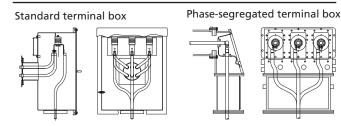
### **Standard Features**

- Base Frequency: 50Hz and 60HZ
- Frame size range 315-900
- Copper bar rotor
- Stainless steel accessory Junction Box
- Starting duty: 2 Cold / 1 Hot (Standard)
- NEMA design "B" (80°C)
- Class "F" (155°C) Insulation / Class "B" (80°C) rise
- Full VPI (Vacuum Pressure Impregnation) of Stator
  - Standard Accessories: -Vibration Sensor Mounting provision
    - -Winding RTDs -Space heaters

#### **Optional Features**

- Class 1 DIVII (Zone2) Hazardous Area Classification
- VFD application
- Auxiliary Blower for Forced Ventilation
- Min. -40 °C to Max. 55°C ٠
- IP56 Enclosure
- Main Terminal box: Phase segregated
- Non-Reversing Ratchet (Vertical Motor)
- Mounting Bolts, Anchor Bolts, Jacking Bolts
- Vibration Sensors: B/N, SPM, etc.
- **Current Transformer**
- Surge Capacitor/Arrester
- **Differential Air Pressure Switch**
- Oil Manifold
- Sole Plate / Base Plate

#### **Main Circuit Terminal Box Choice of Terminal Boxes**



A variety of terminal boxes are available. Choices include a standard terminal box, a phase-segregated terminal box and an oversized box.

#### **Optional Features continued**

- Shim Plates
- Bearing RTDs
- Air Temperature RTDs
- Water Leakage Detector •
- Flow Meter/switch •
- Extended Warranty
- And more...

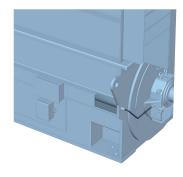
## **Accessory Junction Box Cable Connection Work Simplified**



Instrument cables are routed into a single junction box and the incorporation of clamp-type terminals as standard simplifies the cable connection process. As a result, external cable connection work is simplified, reducing installation times. Furthermore, the junction box is made of stainless steel, increasing operating durability under harsh conditions.

### Cable Duct **Replacement So Easy a Novice Can Do It**





Instrument and space heater cables pass through IP55 sealed cable ducts. This helps ensure motor operation even in harsh environments. Additionally the piping and armored cables required when running cables alongside the motor surface have been eliminated. As a result, less

time and effort are required when replacing instruments, and it's so easy virtually anyone can do it.